

Date: Thursday, 01/03/2007 1:13:02 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HYDRAULIC CYLINDER		
Job Number	: 30942		Part Number	: 41232 200 007 001		
Estimate Number	: 12750		Drawing Number	: 41232-200-007 REV IR		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 01/03/2007 S.O. No. : N/A		Drawing Revision	: IR		
Prsh Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 08/03/2007 Qty: 20 Um: Each		
Previous Run	: 30942					
Written By						
Checked & Approved By						
Comment	: Est Rev:A New Issue 07-02-23 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	7D 1 H	Clippard Brass Cylinder  <b>Comment:</b> Qty: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) Spring (Step Actuator)
2.0	PG	PURCHASING  <b>Comment:</b> PURCHASING Issue P/O: <u>3218</u> <i>20/03/01</i> (20) Possible Supplier: Wabco Material release note is required
3.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached
4.0	QC5	INSPECT WORK TO CURRENT STEP  <b>Comment:</b> INSPECT WORK TO CURRENT STEP
5.0	SPRAY PAINTING	SPRAY PAINTING  <b>Comment:</b> SPRAY PAINTING Mask threaded ends and threaded holes. 1-Apply polymide primer Batch: <u>M103990</u> <i>010402</i> (20) 2-Apply polyurthane coating gloss black

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Drawing Name: HYDRAULIC CYLINDER

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Job Number:



Seq. #: Machine Or Operation:

Description :

Batch:

6.0 QC14

Inspect Spray Paint



*07/04/02*



Comment: Inspect Spray Paint

7.0 41232 200 008 001

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Decal

Batch:

*07/04/03*



8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Install Decal then

Identify and Stock

Location: *GA*

*83 07/04/12 (20)*

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/04/13*

Job Completion



*07/04/13*

*(20)*